

DANE	BORG - parka		
Description	<ul> <li>EXTERNAL PART:</li> <li>1 pocket on the left sleeve with zip,</li> <li>2 breast pockets, one mobile phone pocket with E-WARD fabric,</li> <li>2 internal pockets one of them with zip,</li> <li>2 wide lower pockets with velcro,</li> <li>adjustable cuff with velcro,</li> <li>adjustable foldaway hood,</li> <li>arm ergonomic design,</li> <li>elasticated inserts on the sides and on the back,</li> <li>internal bottom zip,</li> <li>reflex inserts,</li> <li>thermo welded seams</li> </ul> INTERNAL PART: <ul> <li>1 breast pocket with zip,</li> <li>2 wide front pockets,</li> <li>detachable sleeves with zip</li> </ul>		
Maintenance	Maximum wash temperature: 30°C ; Do not bleach; Do not dry in a tumble dryer; Drying in the shade; Do not dry clean; Do not iron.	Item Standards	V575-0-02 Navy/black V575-0-04 Anthracite/black V575-0-05 Black/black EN ISO 13688:2013 Stanbard 100 STANDARD
		Sizes	EN 343:2019 (Outer + Inner Jacket ) 44 - 64

#### SAFETY TECHNICAL SPECIFICATIONS

	Test method	description	Cofra result	minimum requirement / range
Background fabric	EN ISO 1833-1977, SECTIONE 10	Composition:	100% polyester coated polyurethane (PU)	
EXTERNAL PART	EN ISO 12127:1996	Weight per unit area	180 g/m <sup>2</sup>	
	EN ISO 13688:2013 4.2 (EN 3071)	The pH's determination from the watery extract	8.2 OEKO-TEX <sup>®</sup>	3,5≤PH≤9,5
	EN ISO 13688:2013 4.2 (EN 14362-1:2017)	Search of the aromatic and carcinogenic amines	Not recording OEKO-TEX <sup>®</sup>	≤30 ppm
	EN ISO 13688:2013 5.3 (EN ISO 6630 / ISO 5077)	Dimensional change to washing (3N/30°C)	warp: -1.3% weft: -0.2%	± 3 %

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# TECHNICAL SHEET

ISO 105-C06	Colour fastness to Laundering at 30°C				1 - 5
	Colour change	4-5			
	Staining:				
	diacetate	4-5			
	cotton	4-5			
	nylon	4-5			
	polyester	4-5			
	acrylic	4-5			
	wool	4-5			
ISO 105 E04	Colour fastness to perspiration	Acidic	Alkaline		
	Colour change	4-5	4-5		1 - 5
	Staining:				
	diacetate	4-5	4-5		
	cotton	4-5	4-5		
	nylon	4-5	4-5		
	polyester	4-5	4-5		
	acrylic	4-5	4-5		
	wool	4-5	4-5		
ISO 105-X12	Colour fastness to rubbing	Dry: 4 -	5		1-5
		Wet: 4 -			
ISO 105-B02	Colour fastness to light (test with xenon arc lamp)	5			1-5
EN 343:2019 4.2	Water penetration resistance - Wp [Pa]	> 13000	Pa	CLASS 1 CLASS 2	Wp ≥ 8000 Pa no test required
(EN ISO 811)	(before each pretreatment)			CLASS 3 CLASS 4	no test required no test required
EN 343:2019 4.2	Water penetration resistance - Wp [Pa]	> 13000 (class 3)		CLASS 1 CLASS 2	no test required Wp ≥ 8.000 Pa
(EN ISO 811)	(after each pretreatment)	(0.000 0)		CLASS 3	Wp ≥ 13.000 Pa Wp ≥ 20.000 Pa
EN ISO 811	Determination of resistance to water penetration. Hydrostatic pressure test	11033 m	m H₂O		
EN 343:2019	Water vapour resistance	18.2 (cla	ss 3)	Class	
4.3	R <sub>et</sub> [m <sup>2</sup> Pa/W]				2: 25 <ret≤40 3: 15<ret≤25< td=""></ret≤25<></ret≤40 
(EN ISO 11092)					4: <ret≤15< td=""></ret≤15<>
ASTM E96/E96M-16	Water vapour permeability index [g/24h/m²]	5499 g/2	24h/m²		
EN 343:2019	Tensile strength	warp: 10	60 N		450 N
4.4	-	weft: 9			
(EN ISO 1421)					
EN 343:2019	Tearing strength from coated	warp: 9	93 N		25 N
4.5	fabrics or laminates	weft: 10			
(EN ISO 4674-1)					
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	EN 343:2019 4.8 (EN ISO 13935-2)	Determination of maximum force to seam rupture using the grab method	772 N	≥ 200N
	EN ISO 13937-1	Determination of tear force using ballistic pendulum method (Elmendorf)	warp: 33 N weft: 28 N	≥12 N
	EN 14058 :2017 4.2 (EN 11092)	Measurement of thermal resi stance under steady-state conditions (fabric + padding + lining)	Class 3 R <sub>ct</sub> = 0.241 [m <sup>2</sup> K/W]	CLASS 1 $0.06 \le R_{ct} < 0.12$ CLASS 2 $0.12 \le R_{ct} < 0.18$ CLASS 3 $0.18 \le R_{ct} < 0.25$ CLASS 4 $R_{ct} \ge 0.25$
	EN 14058 :2017 4.3 (EN ISO 9237)	Determination of air permeability of fabrics (fabric + padding + lining)	Class 3 AP <0.1 mm/s	CLASS 1 100< AP CLASS 2 5< AP≤ 100 CLASS 3 AP≤ 5
Elastic fabric EXTERNAL PART	EN ISO 1833-1977, SECTIONE 10	Composition:	100% polyester mechanical stretch+ PU (polyurethane) membrane	
	EN ISO 12127:1996	Weight per unit area	200 g/m <sup>2</sup>	
	EN ISO 13688:2013 4.2 (EN 1413)	The pH's determination from the watery extract	OEKO-TEX <sup>®</sup>	3,5≤PH≤9,5
	EN ISO 13688:2013 4.2 (EN 14362-1:2012)	Search of the aromatic and carcinogenic amines	Not recording OEKO-TEX <sup>®</sup>	≤30 ppm
	EN ISO 13688:2013 5.3 (EN ISO 6630 / ISO 5077)	Dimensional change to washing (3N/30°C)	warp: -0.9% weft: -0.3%	±3%
	ISO 105-C06	Colour fastness to Laundering at 30°C <i>Colour change</i>	4-5	1 - 5
		Staining: diacetate	4-5	
		cotton nylon	4-5 4-5	
		polyester acrylic	4-5 4-5	
		wool	4-5	
	ISO 105-X12	Colour fastness to rubbing	Dry: 4 - 5 Wet: 4 - 5	1-5
	ISO 105-B02	Colour fastness to light (test with xenon arc lamp)	>5	1-5
	ISO 105-B02	Colour fastness to light (test with xenon arc lamp)	>5	1-5

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BURN	IO WORK					
	ISO 105 E04	Colour fastness to perspiration	Acidic A	Alkaline		
		Colour change	4-5 4	1-5		1 - 5
		Staining:				
		diacetate	4-5 4	1-5		
		cotton	4-5 4	1-5		
		nylon	4-5 4	1-5		
		polyester	4-5 4	1-5		
		acrylic	4-5 4	1-5		
		wool	4-5 4	1-5		
	EN 343:2019	Water penetration resistance -	> 8000 Pa		CLASS 1	Wp ≥ 8000 Pa
	4.2 (EN ISO 811)	Wp [Pa] (before each pretreatment)			CLASS 2	
	(EN ISO 811)				CLASS 3 CLASS 3	no test required no test required
	EN 343:2019	Water penetration resistance -	> 13000 Pa		CLASS 1	no test required
	4.2	Wp [Pa]	(class 3)			Wp ≥ 8.000 Pa
	(EN ISO 811)	(after each pretreatment)				Wp≥ 13.000 Pa Wp≥ 20.000 Pa
	EN ISO 811	Determination of resistance to water penetration. Hydrostatic pressure test	>8000 mm H <sub>2</sub> O			
	EN 343:2019	Water vapour resistance	18.56 (class 4)		class	
	4.3	R <sub>et</sub> [m <sup>2</sup> Pa/W]				2: 25 <ret≤40 3: 15<ret≤25< th=""></ret≤25<></ret≤40 
	(EN ISO 11092)					4: <ret≤15< th=""></ret≤15<>
	ASTM E96/E96M-16	Water vapour permeability index [g/24h/m²]	5295 g/24h/m²			
	EN 343:2019	Tensile strength	warp: 1300 N			450 N
	4.4		weft: 940 N			
	(EN ISO 1421)					
	EN 343:2019	Tearing strength from coated	warp: 119 N			25 N
	4.5	fabrics or laminates	weft: 111 N			2011
	(EN ISO 4674-1)					
	EN 343:2019	Determination of maximum	420 N			≥ 200N
	4.8	force to seam rupture using the				- 20011
	(EN ISO 13935-2)	grab method				
	EN ISO 13937-1	Determination of tear force using	warp: 46 N			≥12 N
		ballistic pendulum method	weft: 46 N			
		(Elmendorf)				
Lining		Composition:	100% Polyester			
Hood lining		Composition:	100% polyester F coated (PU)	Polyurethane		
Hood lining						

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Background fabric of inner garment	EN ISO 13688:2013 4.2 (EN 1413)	Composition: The pH's determination from the watery extract	100% polyester Polyurethane coated (PU) OEKO-TEX <sup>®</sup>	3,5≤PH≤9,5
	EN ISO 13688:2013 4.2 (EN 14362-1:2012)	Search of the aromatic and carcinogenic amines	Not recording OEKO-TEX <sup>®</sup>	≤30 ppm
Padding INTERNAL PART		Composition:	100% polyester	
PARI		Fabric mass per unit area	Body: 160 g/m <sup>2</sup> Arms: 130 g/m <sup>2</sup>	
Lining INTERNAL PART		Composition:	100% polyester	