

DANE	BORG - parka		
Description	 EXTERNAL PART: 1 pocket on the left sleeve with zip, 2 breast pockets, one mobile phone pocket with E-WARD fabric, 2 internal pockets one of them with zip, 2 wide lower pockets with velcro, adjustable cuff with velcro, adjustable foldaway hood, arm ergonomic design, elasticated inserts on the sides and on the back, internal bottom zip, reflex inserts, thermo welded seams INTERNAL PART: 1 breast pocket with zip, 2 wide front pockets, detachable sleeves with zip 		
Maintenance	Maximum wash temperature: 30°C ; Do not bleach; Do not dry in a tumble dryer; Drying in the shade; Do not dry clean; Do not iron.	Item Standards	V575-0-02 Navy/black V575-0-04 Anthracite/black V575-0-05 Black/black EN ISO 13688:2013 Stanbard 100 STANDARD
		Sizes	EN 343:2019 (Outer + Inner Jacket) 44 - 64

SAFETY TECHNICAL SPECIFICATIONS

	Test method	description	Cofra result	minimum requirement / range
Background fabric	EN ISO 1833-1977, SECTIONE 10	Composition:	100% polyester coated polyurethane (PU)	
EXTERNAL PART	EN ISO 12127:1996	Weight per unit area	180 g/m ²	
	EN ISO 13688:2013 4.2 (EN 3071)	The pH's determination from the watery extract	8.2 OEKO-TEX [®]	3,5≤PH≤9,5
	EN ISO 13688:2013 4.2 (EN 14362-1:2017)	Search of the aromatic and carcinogenic amines	Not recording OEKO-TEX [®]	≤30 ppm
	EN ISO 13688:2013 5.3 (EN ISO 6630 / ISO 5077)	Dimensional change to washing (3N/30°C)	warp: -1.3% weft: -0.2%	± 3 %

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1

TECHNICAL SHEET

ISO 105-C06	Colour fastness to Laundering at 30°C				1 - 5
	Colour change	4-5			
	Staining:				
	diacetate	4-5			
	cotton	4-5			
	nylon	4-5			
	polyester	4-5			
	acrylic	4-5			
	wool	4-5			
ISO 105 E04	Colour fastness to perspiration	Acidic	Alkaline		
	Colour change	4-5	4-5		1 - 5
	Staining:				
	diacetate	4-5	4-5		
	cotton	4-5	4-5		
	nylon	4-5	4-5		
	polyester	4-5	4-5		
	acrylic	4-5	4-5		
	wool	4-5	4-5		
ISO 105-X12	Colour fastness to rubbing	Dry: 4 -	5		1-5
		Wet: 4 -			
ISO 105-B02	Colour fastness to light (test with xenon arc lamp)	5			1-5
EN 343:2019 4.2	Water penetration resistance - Wp [Pa]	> 13000	Pa	CLASS 1 CLASS 2	Wp ≥ 8000 Pa no test required
(EN ISO 811)	(before each pretreatment)			CLASS 3 CLASS 4	no test required no test required
EN 343:2019 4.2	Water penetration resistance - Wp [Pa]	> 13000 (class 3)		CLASS 1 CLASS 2	no test required Wp ≥ 8.000 Pa
(EN ISO 811)	(after each pretreatment)	(0.000 0)		CLASS 3	Wp ≥ 13.000 Pa Wp ≥ 20.000 Pa
EN ISO 811	Determination of resistance to water penetration. Hydrostatic pressure test	11033 m	m H₂O		
EN 343:2019	Water vapour resistance	18.2 (cla	ss 3)	Class	
4.3	R _{et} [m ² Pa/W]				2: 25 <ret≤40 3: 15<ret≤25< td=""></ret≤25<></ret≤40
(EN ISO 11092)					4: <ret≤15< td=""></ret≤15<>
ASTM E96/E96M-16	Water vapour permeability index [g/24h/m²]	5499 g/2	24h/m²		
EN 343:2019	Tensile strength	warp: 10	60 N		450 N
4.4	-	weft: 9			
(EN ISO 1421)					
EN 343:2019	Tearing strength from coated	warp: 9	93 N		25 N
4.5	fabrics or laminates	weft: 10			
(EN ISO 4674-1)					
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Version 2.0 date 19/04/2023



	EN 343:2019 4.8 (EN ISO 13935-2)	Determination of maximum force to seam rupture using the grab method	772 N	≥ 200N
	EN ISO 13937-1	Determination of tear force using ballistic pendulum method (Elmendorf)	warp: 33 N weft: 28 N	≥12 N
	EN 14058 :2017 4.2 (EN 11092)	Measurement of thermal resi stance under steady-state conditions (fabric + padding + lining)	Class 3 R _{ct} = 0.241 [m ² K/W]	CLASS 1 $0.06 \le R_{ct} < 0.12$ CLASS 2 $0.12 \le R_{ct} < 0.18$ CLASS 3 $0.18 \le R_{ct} < 0.25$ CLASS 4 $R_{ct} \ge 0.25$
	EN 14058 :2017 4.3 (EN ISO 9237)	Determination of air permeability of fabrics (fabric + padding + lining)	Class 3 AP <0.1 mm/s	CLASS 1 100< AP CLASS 2 5< AP≤ 100 CLASS 3 AP≤ 5
Elastic fabric EXTERNAL PART	EN ISO 1833-1977, SECTIONE 10	Composition:	100% polyester mechanical stretch+ PU (polyurethane) membrane	
	EN ISO 12127:1996	Weight per unit area	200 g/m ²	
	EN ISO 13688:2013 4.2 (EN 1413)	The pH's determination from the watery extract	OEKO-TEX [®]	3,5≤PH≤9,5
	EN ISO 13688:2013 4.2 (EN 14362-1:2012)	Search of the aromatic and carcinogenic amines	Not recording OEKO-TEX [®]	≤30 ppm
	EN ISO 13688:2013 5.3 (EN ISO 6630 / ISO 5077)	Dimensional change to washing (3N/30°C)	warp: -0.9% weft: -0.3%	±3%
	ISO 105-C06	Colour fastness to Laundering at 30°C <i>Colour change</i>	4-5	1 - 5
		Staining: diacetate	4-5	
		cotton nylon	4-5 4-5	
		polyester acrylic	4-5 4-5	
		wool	4-5	
	ISO 105-X12	Colour fastness to rubbing	Dry: 4 - 5 Wet: 4 - 5	1-5
	ISO 105-B02	Colour fastness to light (test with xenon arc lamp)	>5	1-5
	ISO 105-B02	Colour fastness to light (test with xenon arc lamp)	>5	1-5

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Version 2.0

date 19/04/2023



BURN	IO WORK					
	ISO 105 E04	Colour fastness to perspiration	Acidic A	Alkaline		
		Colour change	4-5 4	1-5		1 - 5
		Staining:				
		diacetate	4-5 4	1-5		
		cotton	4-5 4	1-5		
		nylon	4-5 4	1-5		
		polyester	4-5 4	1-5		
		acrylic	4-5 4	1-5		
		wool	4-5 4	1-5		
	EN 343:2019	Water penetration resistance -	> 8000 Pa		CLASS 1	Wp ≥ 8000 Pa
	4.2 (EN ISO 811)	Wp [Pa] (before each pretreatment)			CLASS 2	
	(EN ISO 811)				CLASS 3 CLASS 3	no test required no test required
	EN 343:2019	Water penetration resistance -	> 13000 Pa		CLASS 1	no test required
	4.2	Wp [Pa]	(class 3)			Wp ≥ 8.000 Pa
	(EN ISO 811)	(after each pretreatment)				Wp≥ 13.000 Pa Wp≥ 20.000 Pa
	EN ISO 811	Determination of resistance to water penetration. Hydrostatic pressure test	>8000 mm H ₂ O			
	EN 343:2019	Water vapour resistance	18.56 (class 4)		class	
	4.3	R _{et} [m ² Pa/W]				2: 25 <ret≤40 3: 15<ret≤25< th=""></ret≤25<></ret≤40
	(EN ISO 11092)					4: <ret≤15< th=""></ret≤15<>
	ASTM E96/E96M-16	Water vapour permeability index [g/24h/m²]	5295 g/24h/m²			
	EN 343:2019	Tensile strength	warp: 1300 N			450 N
	4.4		weft: 940 N			
	(EN ISO 1421)					
	EN 343:2019	Tearing strength from coated	warp: 119 N			25 N
	4.5	fabrics or laminates	weft: 111 N			2011
	(EN ISO 4674-1)					
	EN 343:2019	Determination of maximum	420 N			≥ 200N
	4.8	force to seam rupture using the				- 20011
	(EN ISO 13935-2)	grab method				
	EN ISO 13937-1	Determination of tear force using	warp: 46 N			≥12 N
		ballistic pendulum method	weft: 46 N			
		(Elmendorf)				
Lining		Composition:	100% Polyester			
Hood lining		Composition:	100% polyester F coated (PU)	Polyurethane		
Hood lining						

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Version 2.0 date 19/04/2023



Background fabric of inner garment	EN ISO 13688:2013 4.2 (EN 1413)	Composition: The pH's determination from the watery extract	100% polyester Polyurethane coated (PU) OEKO-TEX [®]	3,5≤PH≤9,5
	EN ISO 13688:2013 4.2 (EN 14362-1:2012)	Search of the aromatic and carcinogenic amines	Not recording OEKO-TEX [®]	≤30 ppm
Padding INTERNAL PART		Composition:	100% polyester	
PARI		Fabric mass per unit area	Body: 160 g/m ² Arms: 130 g/m ²	
Lining INTERNAL PART		Composition:	100% polyester	